### The Team

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### Operation

### $\mathrm{MgCO}_{3}\left(\mathrm{aq}\right)+\mathrm{C}_{6}\mathrm{H}_{8}\mathrm{O}_{7}\left(\mathrm{aq}\right)$

#### $C_{6}H_{6}MgO_{7}(aq) + H_{2}O(l) + CO_{2}(g)$

1000 1000 1000

Powered by pressurized  $CO_2$ . Ratio of reactants and water (added to promote mixing) optimized through testing.

- Distance traveled controlled by reactant quantity.
- $\sim$  Car stops when  $CO_2$  is used up and Lego engine stops running

### Distance Calibration



# 50% ORGANIC LEMBORALD

### The Car

## Process Diagram



### Unique Features

#### Lego Pneumatic Engine

- Runs on pressurized  $CO_2$
- 4 pistons
- Easy to clean, plastic MOC will not corrode
- **©** Lightweight

### Gym Chalk & Citric Acid

- Household chemicals, easily procured
- Affordable
- Safe to utilize, NFPA rating of 0 or1 in all categories

#### **Custom frame**

- Lightweight and resilient
- Precise fitting of components

### EHS Considerations

#### Environment

<sup>(5)</sup> Low carbon dioxide emissions

#### **Health**

Low toxicity chemicals

#### **Safety**

Pressure regulator allows for safe, consistent engine operation
Relief valves installed on reaction vessel and after regulator
Lever valve for emergency stop
All components selected for MAOP service & chemical compatibility
Gauges read 2x the max operating pressure

